INSTALLATION FOR 80% MODELS
1. After installation of the propane orifices, remove the burner box assembly.
2. Carefully remove any wires or hoses from the burner box and note their location so they may be properly replaced.
3. Remove the burner tray.
4. Once the burner tray is out, remove two 1/4 inch drive screws that hold each production burner in place.
5. Install the stainless steel burners in place of the removed burners. Any extra burners may be discarded.
6. Refer to the propane conversion instructions to complete the conversion process.

INSTALLATION FOR 40" 90% MODELS
1. After installation of the propane orifices, remove the top panel on upflow models or the bottom panel on downflow models.
2. Carefully remove all wires and hoses from the burner box and note their location so they may be properly replaced.
3. Remove the entire burner box assembly paying close attention to the fiber gasket that is located between the burner box and vestibule.
4. Remove the bottom plate up flow/top plate down-flow from the burner box which holds both the igniter and the flame sensor. Caution: Igniter is fragile.
5. Remove the burner tray by taking out the two screws located on the sides of the burner box.
6. Once the burner tray is out, remove two 1/4" screws that hold each production burner in place.
7. Install the stainless steel burners in place of the removed burners. Any extra burners may be discarded.
8. Reinstall the burner tray, bottom plate of the burner box, fiber gasket between the burner box and vestibule panel, burner box, wires, and the top panel or bottom panel by reversing the removal process.
9. Refer to the propane conversion kit instructions to complete the propane conversion process.

INSTALLATION FOR 33" 90% MODELS
1. After installation of the propane orifices, remove the top panel on upflow models or the bottom panel on downflow models.