UNITARY PRODUCTS GROUP

INSTALLATION GUIDE

Horizontal series
HRV MODEL S1-HRV160 and MODEL S1-HRV220
ERV MODEL S1-ERV160 and MODEL S1-ERV220
About Us
The Unitary Products Group offers you a complete range of products designed to improve indoor air quality, and that provides a wide selection of accessories to facilitate installation.

Our vision – To offer a complete range of HVAC products that satisfy environmental concerns.

Whether your needs involve ventilation, purification, humidification or filtration, the Unitary Products Group has the customized solution for you, with its range of quality products backed by the best warranty in the industry.

Installation

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**Determine your ventilation needs**

How much fresh air do I need? Good air quality is based in part on the capacity of the home’s ventilation system.

Usually, the HRV’s or ERVs capacity is measured in CFM (cubic feet per minute) or L/s (Liters per seconds) of fresh air being distributed in the living space. The room count calculation or the air change per hour method shows you how to determine your ventilation needs.

**Independent system installation**

This application uses a devoted duct system for the supply and the exhausting of stale air accumulated in the home.

It is recommended to install fresh air grilles in all bedrooms and living areas. Exhaust the stale air from the bathroom, kitchen and laundry room.

**1. Ventilation Needs**

**A. Room count calculation**

<table>
<thead>
<tr>
<th>LIVING SPACE</th>
<th>Number of Rooms</th>
<th>CFM (L/s)</th>
<th>CFM Required</th>
</tr>
</thead>
<tbody>
<tr>
<td>Master Bedroom</td>
<td></td>
<td>x 20 cfm (10 L/s)=</td>
<td></td>
</tr>
<tr>
<td>With Basement</td>
<td></td>
<td>x 20 cfm (10 L/s)=</td>
<td></td>
</tr>
<tr>
<td>Without Basement</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Single Bedroom</td>
<td></td>
<td>x 10 cfm (5 L/s)=</td>
<td></td>
</tr>
<tr>
<td>Living Room</td>
<td></td>
<td>x 10 cfm (5 L/s)=</td>
<td></td>
</tr>
<tr>
<td>Dinning Room</td>
<td></td>
<td>x 10 cfm (5 L/s)=</td>
<td></td>
</tr>
<tr>
<td>Family Room</td>
<td></td>
<td>x 10 cfm (5 L/s)=</td>
<td></td>
</tr>
<tr>
<td>Recreation Room</td>
<td></td>
<td>x 10 cfm (5 L/s)=</td>
<td></td>
</tr>
<tr>
<td>Other</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Kitchen</td>
<td></td>
<td>x 10 cfm (5 L/s)=</td>
<td></td>
</tr>
<tr>
<td>Bathroom</td>
<td></td>
<td>x 10 cfm (5 L/s)=</td>
<td></td>
</tr>
<tr>
<td>Laundry Room</td>
<td></td>
<td>x 10 cfm (5 L/s)=</td>
<td></td>
</tr>
<tr>
<td>Utility Room</td>
<td></td>
<td>x 10 cfm (5 L/s)=</td>
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<tr>
<td>TOTAL ventilation requirement (add last column)=</td>
<td></td>
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</tr>
</tbody>
</table>

**B. Air change per hour method**

**TOTAL cu ft x 0.35 per hr = total**

Take total and divide by 60 to get CFM

**Example:** 25’ x 40’ house with basement
1,000 sq. ft. x 8’ high x 2 (1st floor + basement) = 16,000 cu. ft.
16,000 cu. ft. x 0.35 ACH = 5,600 cu. ft.
5,600 cu. ft./60 minutes = 93 CFM
93 CFM is your ventilation need

**2. Types of Installation**

**Independent System**
2. Types of Installation (continued)

There are different practices used to combine HRV or ERV to a forced air system.

Exhaust at the source

This application uses a devoted duct system for the exhausting of stale air accumulated in the home. The fresh air is dumped into the return air duct and is distributed thru the home by the existing supply air ductwork of the forced air system.

Make sure when using this application that your fresh air duct connection to the forced air system return air duct is at least 3’ from the forced air system. You should check with your local code or the forced air system’s manufacturer.

Indirect Connection - Breathing Tee

A Breathing Tee is a ventilation air supply duct with an open tee located before the connection to the return air duct. It allows the HRV to function without supply air flow rates being affected by the forced air system’s fan speed.

Leaving a gap in the ventilation air supply duct in place of the breather tee is acceptable but not recommended.

With the return air grille approach, HRV or ERV ventilation supply air is “dumped” near a grille (between 4” and 12") in the return air duct upstream of the recirculation fan.

Indirect Connection - Return Air Grille

*See your local code before making an installation.
2. Types of installation (continued)

Exhaust and supply in the return installation

When using this application make sure that there is at least 6’ between the fresh air and exhaust air connections of the HRV or ERV in the return air duct.

Supply air from HRV or ERV must be at least 3’ from the forced air system. Can be different from a region to an other. You should check with your local code or the forced air system’s manufacturer.

Note to installer

Fresh air must always be down-stream from the exhaust air in the return air duct of the forced air system.

Exhaust from the return and supply in supply installation

When using this application make sure that the Supply air from HRV or ERV is at least 3’ from the forced air system. Can be different from a region to an other. You should check with your local code or the forced air system’s manufacturer.
Installation Kit
Included in the installation kit:

- 4 Collars
- 2 Flexible Vinyl Ducts
- 1 Condensation Drain Line
- 1 Drain Adapter with Nut
- 4 Tie Wraps (30”)
- 16 screws (#10 x 5/8”)
- 4 screws (#10 x 1”)
- 4 Washers

TIPS to installer
Removing the core unit will facilitate your job.

Figure 3.1 Pull out the inserts first then use the straps to lift the unit out of the box.

Figure 3.2 Installation kit is shipped inside the unit.

Figure 3.3 Installation kit.

3. HRV/ERV systems

4. Finding a suitable installation area for HRV or ERV

The HRV or ERV units should be installed in a mechanical room or as close to an outside wall as possible. This would assure a short run of insulated flexible duct.

The HRV or ERV unit must always be installed in an area where the air is tempered to avoid freezing of the condensate line. The contractor should install the unit in an area that is very accessible to allow the homeowner easy access for maintenance.

It is very important to install an electric receptacle (115v) near the HRV or ERV, a separate circuit breaker is also recommended. You should have access to a condensate drain near the HRV or ERV to avoid the use of condensate pump.
The SPM™ system is supplied with the HRV or ERV to allow one person mounting of unit.

SPM™ attachment system

Our entire line of HRV/ERV products are designed for installation by a single person. “Single Person Mounting™” will enable you to save time and effort by offering you a variable attachment system and maximizing your basement space.

TIPS to installer

If unit is not level, improper drainage will occur and could lead to moisture and leakage problems.

TIPS to installer

It is recommended to use approximately 16” of flexible duct (supplied in kit) between the HRV or ERV and your rigid duct (see figure 6.1). The flex duct is mounted the same way to the HRV or ERV as the insulated flex close on step 6 (see figure 6.2).

5. Installation of the HRV/ERV

6. Rigid duct

TIPS to installer

If unit is not level, improper drainage will occur and could lead to moisture and leakage problems.
**ISF™ collar system**  
(Patent Pending Technologies)

Quick and simple to install thanks to our revolutionary “Insert Slide and Fix™ collar system.

The “ISF™” collar system enables you to manipulate duct within your reach and then insert the collar to the HRV/ERV by sliding it in place, for a better and quicker installation.

**TIPS**  
to installer

To ensure a better installation and to avoid an undesired bend in the duct, align the duct with the collar before securing over the four hooks.

---

**7. Insulated Flex from Unit to Outside Wall.**

The installer can now benefit from the ISF™ collar system for its flex duct installation to the unit. Take four collars out of the unit. Insert the flex over the interior flange of the collar. Make sure that flex is pushed all the way, so the four tabs on the collar hooks on to the flex. Seal with tie wrap (4 tie wraps supplied with unit). Pull insulation over the interior flange. Pull vapor barrier over outer flange on the collar and seal with duct tape.

Once insulated flex is attached to the collar, slide collar in keeper section, fixed collar to the unit with four screws supplied in installation kit.

Insert the threaded drain adapter thru the bottom of the HRV or ERV and hand tighten the plastic nut supplied with the drain kit.
Sloped Drain Pan

drainage system

Our HRV/ERV units are equipped with an easy-access sloped drain pan.

Excess condensation that might accumulate inside the unit migrate to the centre of the drain pan to be evacuated.

8. Condensation Drain Line

Insert the threaded drain adapter thru the bottom of the HRV or ERV and hand tighten the plastic nut supplied with the drain kit.

Install the condensate line (10 feet included in drain kit). Insert condensate tubing by pushing clear plastic line over drain adapter. Make condensate trap by looping the clear plastic tubing. This procedure is to avoid foul odor to enter the HRV or ERV.

figure 8.1  Hand screw the drain adapter

figure 8.2  Insert condensate line.

figure 8.3  Make a loop in condensate line.

figure 8.4  Use a condensate pump if you don't have access to the floor drain.
9. Devoted Electric Receptacle

Insert the power cord on top of the unit. Press firmly to make sure the power cord is secure.

It is recommended that the HRV or ERV have a devoted receptacle with 115v. It is not recommended to connect unit with an extension cord. If no receptacle is available please call an electrical contractor and have one installed.
10. Outside Fresh Air and Exhaust Air Hoods

**TIPS**
to installer
To make your installation easier use our double collar to install your flex pipe with the outside hoods (figure 10.2 and 10.3).

**TIPS**
to installer
We manufacture a wide selection of:
• Insulated flexpipe
• Hoods

**TIPS**
to installer
Extend the sheet metal sleeve 1.5" inside the home. Attach specialty ISF™ collar to sheet metal sleeve.

---

**figure 10.1** Locating outside hoods.

**figure 10.2** Insert vinyl duct over the hooks. Fix the collar on the floor joist.

**figure 10.3** Insert insulation inside the collar and finish by taping the vapor barrier on the collar.

**figure 10.4** Install outside hoods.
11. Fresh Air and Exhaust Air Grilles

**TIPS**

to installer

Note: It is not recommended to exhaust your clothes dryer, your kitchen exhaust hood or your central vacuum cleaner thru your ventilation system.

**Save Time and Space...**

Use a Stack Head Elbow  Ask your local distributor for more information

- Duct
- Stack Head Elbow
- Grilles

**figure 11.1** Grille.

It is recommended to install fresh air grilles in all bedrooms and living areas. The exhaust air grilles should be located in the bathrooms, kitchen, laundry room and storage room. Grilles are usually installed 12" from the ceiling.

Grilles are recommended for quiet air diffusion (4, 5, 6 and 8 inches are standard).

The grilles combined with a 4" space saving grille adapters (stack head elbow) makes for easy and time saving installation.

**figure 11.2** Stack head elbow.  **figure 11.3** Insert grille.

It is recommended to exhaust the stale air from the bathroom, kitchen, laundry room and storage room. These areas have been found to be the most pollutant areas in a home.

For the kitchen we recommend the use of grease filter grilles.
12. Benefits of the Duotrol™ System

**DuoTrol™ balancing system (Patent Pending Technologies)**

Silent and economical... By reducing motor speed to balance the unit, you avoid the noise that would be produced by balancing dampers.

In addition, with this technology the unit will consume less energy.

**figure 12.1** Duotrol™ System

The Duotrol™ balancing system (patent pending) is state of the art technology simplified for quick and easy installation for the contractor’s peace of mind. The Duotrol™ serves two purposes.

**Acts as a mode selector**

Intermittent: When the selector switch is in the intermittent position the HRV or ERV will only run when there is a call for ventilation by any control. At that time the unit will run on high speed until the condition is satisfied.

Continuous: When the selector switch is in the continuous position the HRV or ERV will run continuously on low speed except when there is a call for override by any control.

Off: When the selector switch is in the off position the HRV or ERV will not come on even if there’s a call for ventilation by any control.

**Acts as a balancing control** (see instructions)

The Duotrol™ lets contractor set speed of the motors for balancing purposes (Exhaust air, Fresh air and Both motors).

INTER.: Selects the exhaust air motor

CONT.: Selects both exhaust and fresh air motors

OFF: Selects the fresh air motor

+ Button: Increase the speed of the selected motor.

- Button: Decrease the speed of the selected motor.

**Mode selector**

- Intermittent
- Continuous
- Off

**Balancing control**

- Intermittent
- Continuous
- Off

- Increase Speed
- Decrease Speed
13. Balancing the unit

**TIPS for installer**
As mentioned in the section, the Duotrol™ System has two different purposes.

1. Mode Selector
2. Balancing Mode

The light indicator shows you in which mode the Duotrol™ System is in.

---

**GREEN LIGHT**
Mode Selector

**YELLOW LIGHT**
Balancing Mode

---

**Using the Selector Switch for installer**

When on Balancing Mode, the Selector Switch allows you to choose the motor you want to set.

Closed Duotrol Cover
1. INTER (Exhaust Motor)
2. CONT (Both Motors)
3. OFF (Supply Motor)

or

Open Duotrol Cover
1. UP (Exhaust Motor)
2. MIDDLE (Both Motors)
3. DOWN (Supply Motor)

---

**Step 1:** Press the (+) and (–) buttons simultaneously until you see the yellow light. Once the indicator light turns yellow you are in balancing mode.

**Step 2:** When in balancing mode the selector switch becomes the motor selector switch. INTER (Right Motor), CONT (Both Motors) and OFF (Left Motor).

**Step 3:** Once the total cfm needed is determined, you can start balancing the HRV/ERV. Set your fresh air supply by selecting the “OFF” position on the Duotrol™. Install your magnehelic gauge and air flow grid in the fresh air duct.

**Step 4:** Press the (–) button to decrease the cfm or press the (+) button to increase the CFM.

**Step 5:** Then perform the same operation on the stale air side by selecting the “INTER” position on the Duotrol™.

**Step 6:** The “CONT” position will allow you to adjust the cfm on both motors proportionately (if necessary).

**Step 7:** Once this is completed, you have set the high speed on your HRV/ERV. To lock balancing mode you must press (+) and (–) buttons simultaneously and release. The indicator light will turn green to indicate normal operation mode.

**Step 8:** Once high speed is set and locked, switch to continuous on the Duotrol™. By using (+) and (-) buttons set low speed on the HRV/ERV.

**Step 9:** Select the mode of operation.
(Intermittent, Recirculation or Continuous Ventilation)
14. Controls and Wiring

Range of controls

Our entire range of controls is offered with features making your ventilation system simple, easy to operate and backed by a 5-year limited warranty.

The S1-DEHUSTAT allows the homeowner control of the indoor humidity level.

The S1-DEHUSTAT dehumidistat is a two wire connection. On the Duotrol™ System and the S1-DEHUSTAT use R and G terminal connections on the lower right hand side of the control board.

S1-DEHUSTAT model

DEHUMIDISTAT

Features

• Dehumidistat to select the humidity level

figure 14.1 S1-DEHUSTAT

figure 14.2 Duotrol™
### Peace of Mind

Ensure your comfort in the years to come by using Unitary Products Group systems and accessories to install any ventilation, humidification, purification or filtration product.

Need help? You benefit from certified customer service ready to guide you in the installation or operation of your Unitary Products Group system.

**Call:** 1-800-536-6112

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### 15. Troubleshooting

<table>
<thead>
<tr>
<th>PROBLEMS</th>
<th>SOLUTIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>HRV or ERV not running</strong></td>
<td>• Verify breaker in electrical box</td>
</tr>
<tr>
<td></td>
<td>• Verify that dehumidistat or switch on HRV or ERV are activated to supply power to unit.</td>
</tr>
<tr>
<td></td>
<td>• Unplug HRV or ERV verify if controller is wired correctly to the connection box on the side of the unit.</td>
</tr>
<tr>
<td></td>
<td>• Verify low voltage box (Duotrol™)on the unit</td>
</tr>
<tr>
<td><strong>Air is too dry</strong></td>
<td>• Increase humidity level on dehumidistat.</td>
</tr>
<tr>
<td></td>
<td>• Switch ventilation mode from continuous to intermittent</td>
</tr>
<tr>
<td></td>
<td>• Install a Unitary Products Group humidifier</td>
</tr>
<tr>
<td><strong>Air too humid</strong></td>
<td>• Reduce the humidity level on the controller.</td>
</tr>
<tr>
<td></td>
<td>• Verify if dryer is venting in basement.</td>
</tr>
<tr>
<td></td>
<td>• Verify if heating wood is stored in basement.</td>
</tr>
<tr>
<td></td>
<td>• Wait for outside temperature to change. Ex. Summer can be extremely humid.</td>
</tr>
<tr>
<td></td>
<td>• Verify balancing of the HRV or ERV.</td>
</tr>
</tbody>
</table>
### Standard Forced Air Interlocking Wiring

A relay is normally used when tying a ventilation system onto forced air distribution system. Our Duotrol System is equipped with an internal relay that will activate the forced air system’s ventilator when there is a demand from the HRV/ERV. The Duotrol System will activate the INTERLOCK relay during the following modes: Continuous, Override, Recirculation and Defrost. See wiring diagram.

### Alternate Forced Air Interlocking Wiring

Some forced air system thermostat will activate the cooling system when tied using the “Standard forced air interlocking wiring”.

If you identify this type of thermostat you must proceed with the “Alternate forced air wiring”.

### Locating the Wiring Diagram to installer

Wiring diagram for the entire line of professional and furnace models are placed on the back of each exhaust motor bracket.

---

*Before tying the HRV/ERV to a forced air system, always refer to system’s manual or manufacturer.*
When should I Service my HRV/ERV?

service and accessories

**HEAT RECOVERY CORE UNIT**

Once a year or as needed, vacuum the four surfaces, let soak in warm water for three hours, then spray rinse and let dry.

**FILTERS**

Four times a year or as needed, vacuum the filters. Replace filters once a year.

**INSIDE THE UNIT**

Once a year or as needed, clean the interior of the unit (walls and drain pan) with a mild and non-abrasive soap. It is recommended to use products that are environmentally-friendly.

**ENERGY RECOVERY CORE UNIT**

Once a year or as needed, vacuum the four surfaces.

**Note**

to installer

**IMPORTANT: ALWAYS UNPLUG HRV OR ERV DURING SERVICING**

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17. Maintenance

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**Figure 17.1** Slide Out the Filters

**Figure 17.2** Vacuum the Filters

**Figure 17.3** Slide out the Energy Core

**Figure 17.4** Wash the Walls of the Unit
18. Specification and Technical Information

<table>
<thead>
<tr>
<th>SPECIFICATIONS</th>
<th>S1-HRV160</th>
<th>S1-HRV220</th>
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<td>23(\frac{3}{8}) x 21(\frac{1}{2}) x 16(\frac{1}{2})</td>
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<tr>
<td>Heat exchanger (L x H x W)</td>
<td>12&quot; x 12&quot; x 10&quot;</td>
<td>12&quot; x 12&quot; x 15&quot;</td>
</tr>
<tr>
<td>CFM</td>
<td>30 to 160</td>
<td>50 to 220</td>
</tr>
<tr>
<td>Type of heat exchanger</td>
<td>cross-flow</td>
<td>cross-flow</td>
</tr>
<tr>
<td>Exchange surface</td>
<td>104 ft(^2)</td>
<td>150 ft(^2)</td>
</tr>
<tr>
<td>Power consumption</td>
<td>130 W</td>
<td>150 W</td>
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<tr>
<td>Defrost type</td>
<td>Exhaust</td>
<td>Exhaust</td>
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<tr>
<td>Defrost type</td>
<td>Exhaust</td>
<td>Exhaust</td>
</tr>
<tr>
<td>Certification</td>
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<td>cCSA(_)US</td>
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</tbody>
</table>

Note to installer

All Unitary Products Group products are backed by the best limited warranty on the market.

Unitary Products Group reserves the right to modify a product, without prior notice, whether in design, color or specifications, in order to offer at all times a quality product that is highly competitive.

Please consult local authorities to find out whether the installation of electrical products requires the services of a certified technician or electrician.

Certified Products and Proud Member of These Associations

![Certification Logos]
LIMITED WARRANTY

ERVs & HRVs, if properly registered by the return of the attached warranty registration to Unitary Products Group, are warranted to the consumer against defects in materials and workmanship for a period of ten years from the date of installation, on the HRV core. Five years on the ERV core. Five years plus five years prorated on the ventilation motors. Five years on all other components so long as the product has been installed and operated in accordance with all appropriate manuals and wiring diagrams. Any other defective parts will be repaired without charge except for removal, reinstallation and transportation costs. To obtain repair service under this limited warranty, the consumer must send the defective part to Unitary Products Group.

THERE ARE NOT EXPRESS WARRANTIES COVERING THIS HUMIDIFIER OTHER THAN AS SET FORTH ABOVE. THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED. THE MANUFACTURER ASSUMES NO LIABILITY IN CONNECTION WITH THE INSTALLATION OR USE OF THIS PRODUCT, EXCEPT AS STATED IN THE LIMITED WARRANTY. THE MANUFACTURER WILL IN NO EVENT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Some states do not allow either limitations on implied warranties, or exclusions from incidental or consequential damages, so the above exclusion and limitation may not apply to you.

Any questions pertaining to this limited warranty should be addressed to Unitary Products Group. The Unitary Products Group has elected not to make available the informal dispute settlement mechanism which is specified in the Magnuson-Moss Warranty Act.

WARRANTY REGISTRATION
Enregistrement de la garantie

MODEL S1-HRV160 [ ] S1-HRV220 [ ] S1-ERV160 [ ] S1-ERV220 [ ]
MODÈLE S1-HRV160 [ ] S1-HRV220 [ ] S1-ERV160 [ ] S1-ERV220 [ ]

OWNER'S NAME
Nom du propriétaire: ________________________________

STREET ADDRESS
Adresse: ________________________________________

CITY STATE POSTAL CODE
Ville: Province: Code postal: ______________________

DEALER'S NAME
Nom du marchand: ______________________________

STREET ADDRESS
Adresse: ________________________________________

CITY STATE POSTAL CODE
Ville: Province: Code postal: ______________________

DATE OF INSTALLATION SERIAL NUMBER
DATE DE INSTALLATION NUMÉRO DE SÉRIE ________________________