GENERAL

Model DAYA and DBYA units are cooling/heating air conditioners designed for outdoor installation. Only gas piping, electric power and duct connections are required at the point of installation.

The gas-fired heaters have hot surface to pilot ignition. The tubular heat exchangers are aluminized steel.

This appliance is not to be used for temporary heating of buildings or structures under construction.

INSPECTION

As soon as a unit is received, it should be inspected for possible damage during transit. If damage is evident, the extent of the damage should be noted on the carrier’s freight bill. A separate request for inspection by the carrier’s agent should be made in writing. Refer to Form 50.15-NM for additional information.

REPLACEMENT PARTS

• Refer to Replacement Parts, Form 530.46-RP1Y, RP2Y, RP3Y, RP4Y and RP5Y for Key Replacement Parts.

All forms referenced in this instruction may be ordered from:

Publications Distribution Center
Unitary Products Group
P.O. Box 1592, York, Pa. 17405

APPROVALS

Design certified by CGA and AGA listed as follows:

1. For use as a forced air furnace with cooling unit.
2. For outdoor installation only.
3. For installation directly on combustible flooring or, in U.S., on wood flooring or Class A; B; C roof covering material.
4. For installation on combustible material.
5. For use with natural gas and/or propane (LP) gas.

Not suitable for use with conventional venting systems.

WARNING: If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

— Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

— WHAT TO DO IF YOU SMELL GAS

  • Do not try to light any appliance.
  • Extinguish any open flames.
  • Do not touch any electrical switch; do not use any phone in your building.
  • Immediately call your gas supplier from a neighbor’s phone. Follow the gas supplier’s instructions.
  • If you cannot reach your gas supplier, call the fire department.

— Installation and service must be performed by a qualified installer, service agency or the gas supplier.

CAUTION

THIS PRODUCT MUST BE INSTALLED IN STRICT COMPLIANCE WITH THE ENCLOSED INSTALLATION INSTRUCTIONS AND ANY APPLICABLE LOCAL, STATE, AND NATIONAL CODES INCLUDING, BUT NOT LIMITED TO, BUILDING, ELECTRICAL, AND MECHANICAL CODES.

WARNING

INCORRECT INSTALLATION MAY CREATE A CONDITION WHERE THE OPERATION OF THE PRODUCT COULD CAUSE PERSONAL INJURY OR PROPERTY DAMAGE.

Installer should pay particular attention to the words: NOTE, CAUTION and WARNING. Notes are intended to clarify or make the installation easier. Cautions are given to prevent equipment damage. Warnings are given to alert installer that personal injury and/or equipment damage may result if installation procedure is not handled properly.
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| **NOMENCLATURE**                             |   |
| **PRODUCT CATEGORY**                         |   |
| D = Single Package Air Conditioner           |   |
| **PRODUCT GENERATION**                       |   |
| A = 1st Generation                           |   |
| B = 2nd Generation                           |   |
| **PRODUCT IDENTIFIER**                       |   |
| YA = 10 SEER Gas Heat / Electric             |   |

| **VOLTAGE CODE**                             |   |
| D = Single Package Air Conditioner           |   |
| **PRODUCT GENERATION**                      |   |
| A = 1st Generation                           |   |
| B = 2nd Generation                           |   |
| **PRODUCT IDENTIFIER**                       |   |
| YA = 10 SEER Gas Heat / Electric             |   |

| **NOMINAL GAS HEATING INPUT CAPACITY**       |   |
| 045 = 45,000 BTUH                            |   |
| 070 = 70,000 BTUH                            |   |
| 080 = 80,000 BTUH                            |   |
| 090 = 90,000 BTUH                            |   |
| 110 = 110,000 BTUH                           |   |
| 135 = 135,000 BTUH                           |   |
INSTALLATION

LIMITATIONS
These units must be installed in accordance with the following national and local safety codes.

2. National Fuel Gas Code Z223.1 or CAN/CGA B149.1 or .2 Installation Code.
3. Local gas utility requirements.
4. Local plumbing and waste water codes and other applicable local codes.

Refer to Table 1 for unit application data and to Table 2 for gas heat application data.

If components are to be added to a unit to meet local codes, they are to be installed at the dealer’s and/or the customer’s expense.

Size of unit for proposed installation should be based on heat loss/heat gain calculations made in accordance with industry recognized procedures identified by the Air Conditioning Contractors of America.

TABLE 1 - UNIT APPLICATION DATA

<table>
<thead>
<tr>
<th>Voltage Variation Min./ Max.</th>
<th>208/230V</th>
<th>460V</th>
<th>575V</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>187 / 253</td>
<td>414 / 504</td>
<td>518 / 630</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Wet Bulb Temperature (°F) of Air on Evaporator Coil Min./ Max.</th>
<th>57 / 72</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dry Bulb Temperature (°F) of Air on Condenser Coil Min./ Max.</td>
<td>45 / 120</td>
</tr>
</tbody>
</table>

1 Utilization range range “A” in accordance with ARI Standard 110.
2 A low ambient accessory is available for operation down to 0°F.
3 “T1” transformer primary tap must be moved from the 230 volt connection to the 208 volt connection for low voltage applications of 208 volt and below.

CLEARANCES
All units require certain clearances for proper operation and service. Refer to Figure 5 for the clearances required for combustion, construction, servicing and proper unit operation.

WARNING: Do not permit overhanging structures or shrubs to obstruct the condenser air discharge, combustion air inlet or vent outlet.

DUCT WORK
These units are adaptable to downflow use as well as rear supply and return air duct openings. To convert to downflow, use the following steps:

1. Remove the duct covers found in the bottom return and supply air duct openings. There are four (4) screws securing each duct cover (save these screws to use later).
2. Install the duct covers, removed in step one, to the rear supply and return air duct openings. Secure with the four (4) screws used in step one.
3. Seal the duct covers with silicone caulk.

Duct work should be designed and sized according to the methods of the Air Conditioning Contractors of America (ACCA), as set forth in their Manual D.

A closed return duct system shall be used. This shall not preclude use of economizers or ventilation air intake. Flexible joints may be used in the supply and return duct work to minimize the transmission of noise.

CAUTION: When fastening duct work to the side duct flanges on the unit, insert the screws through the duct flanges only. DO NOT insert the screws through the casing. Outdoor duct work must be insulated and waterproofed.

NOTE: Be sure to note supply and return openings.

Refer to Figure 5 for information concerning rear and bottom supply and return air duct openings.

LOCATION
Use the following guidelines to select a suitable location for these units.

1. Unit is designed for outdoor installation only.
2. Condenser must have an unlimited supply of air. Where a choice of location is possible, position unit on either north or east side of building.

WARNING: Excessive exposure of this furnace to contaminated combustion air may result equipment damage or personal injury. Typical contaminates include: permanent wave solutions, chlorinated waxes and cleaners, chlorine based swimming pool chemicals, water softening chemicals, carbon tetrachloride, Halogen type refrigerants, cleaning solvents (e.g. perchloroethylene), printing inks, paint removers, varnishes, hydrochloric acid, cements and glues, antiflatic fabric softeners for clothes dryers, masonry acid washing materials.

3. For ground level installation, a level pad or slab should be used. The thickness and size of the pad or slab used should meet local codes and unit weight. Do not tie the slab to the building foundation.
4. For roof top installation, be sure the structure will support the weight of the unit plus any field installed components. Unit must be installed on a level roof curb or appropriate angle iron frame providing adequate support under the compressor/condenser section.
5. Maintain level tolerance of unit to 1/8" maximum.

RIGGING OR HANDLING
Care must be exercised when moving the unit. Do not remove any packaging until the unit is near the place of installation. Rig unit with slings placed under the unit. Spreader bars of sufficient length should be used across the top of the unit.

BEFORE LIFTING A UNIT, MAKE SURE THAT ITS WEIGHT IS DISTRIBUTED EQUALLY ON THE CABLES SO THAT IT WILL LIFT EVENLY.

Units may also be moved or lifted with a fork-lift. Slotted openings in the skid are provided for this purpose. Forks must pass completely through the base.

Refer to Table 7 for unit weights and to Figure 4 for approximate center of gravity.
ROOF CURB
On applications when a roof curb is used, the unit must be positioned on the curb so the front of the unit is tight against the curb.

FILTERS
Single phase units are shipped without a filter and is the responsibility of the installer to secure a filter in the return air ductwork or install a Filter/Frame Kit (1FF0110 for the DAYA018 thru DAYA042 and 1FF0112 for the DAYA048 and DBYA060).

A filter rack and filters are standard on three phase units.

NOTE: Filters on the DAYA048 and DBYA060 units require the use of a 5/16” nut driver for removal.

Filters must always be used and must be kept clean. When filters become dirt laden, insufficient air will be delivered by the blower, decreasing your units efficiency and increasing operating costs and wear-and-tear on the unit and controls.

Filters should be checked monthly especially since this unit is used for both heating and cooling.

CONDENSATE DRAIN
A condensate trap is recommended to be installed in the condensate drain. The plumbing must conform to local codes. Use a sealing compound on male pipe threads. Install the condensate drain line (3/4” NPTF) to spill into an open drain.

SERVICE ACCESS
Access to all serviceable components is provided by the following removable panels:

- Blower compartment
- Gas control/electrical service access

Refer to Figure 5 for location of these access panels and minimum clearances.

THERMOSTAT
The room thermostat should be located on an inside wall approximately 56” above the floor where it will not be subject to drafts, sun exposure or heat from electrical fixtures or appliances. Follow manufacturer’s instructions enclosed with the thermostat for general installation procedure. Four color coded insulated wires (minimum #18 AWG) should be used to connect thermostat to unit. See Figure 1.

POWER AND CONTROL WIRING
Field wiring to the unit must conform to provisions of the current N.E.C./ANSI/NFPA No. 70 or C.E.C. and/or local ordinances. The unit must be electrically grounded in accordance with local codes or, in their absence, with the N.E.C./C.E.C. Voltage tolerances which must be maintained at the compressor terminals during starting and running conditions are indicated on the unit Rating Plate and Table 8.

The wiring entering the cabinet must be provided with mechanical strain relief.

A fused disconnect switch should be field provided for the unit. If any of the wire supplied with the unit must be replaced, replacement wire must be of the type shown on the wiring diagram.

Electrical line must be sized properly to carry the load. Each unit must be wired with a separate branch circuit fed directly from the meter panel and properly fused.

Refer to Figure 1 for typical field wiring and to the appropriate unit wiring diagram for control circuit and power wiring information.

COMPRESSORS
Units are shipped with compressor mountings factory-adjusted and ready for operation.

CAUTION: Do Not loosen compressor mounting bolts.
Scroll compressors operate in one direction only. If a three phase scroll compressor is experiencing:

- Low amperage draw
- Similar discharge and suction pressures
- Increased noise level

then the compressor is operating in reverse. To correct this condition, switch any two (2) line voltage leads at the contactor. Please note, single phase scroll compressor will start and run in one direction only. The reverse operation is not a concern.

**COMBUSTION DISCHARGE**

**TABLE 2 - NATURAL GAS APPLICATION DATA**

<table>
<thead>
<tr>
<th>Input Capacity (Mbh)</th>
<th>Output Capacity (Mbh)</th>
<th>Available On Models</th>
<th>Gas Rate 1°F/lt/Hr.</th>
<th>Number of Burners</th>
<th>Temp. Rise °F At Full Input 2</th>
<th>Min.</th>
<th>Max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>45</td>
<td>36 1/2, 2, 3 &amp; 3 1/2 TON</td>
<td>11/2, 2, 3 &amp; 3 1/2 TON</td>
<td>72 &amp; 42</td>
<td>2</td>
<td>25</td>
<td>55</td>
<td></td>
</tr>
<tr>
<td>70</td>
<td>56</td>
<td>2 &amp; 2 1/2 TON</td>
<td>65</td>
<td>3</td>
<td>30</td>
<td>60</td>
<td></td>
</tr>
<tr>
<td>90</td>
<td>72</td>
<td>3 &amp; 3 1/2 TON</td>
<td>65</td>
<td>3</td>
<td>25</td>
<td>55</td>
<td></td>
</tr>
<tr>
<td>108</td>
<td>86</td>
<td>4 &amp; 5 TON</td>
<td>74</td>
<td>3</td>
<td>25</td>
<td>55</td>
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<tr>
<td>135</td>
<td>108</td>
<td>4 &amp; 5 TON</td>
<td>126</td>
<td>5</td>
<td>35</td>
<td>65</td>
<td></td>
</tr>
</tbody>
</table>

1 Based on 1075 BTU/FT 2
2 The air flow must be adjusted to obtain a temperature rise within the range shown.
3 Heating capacity valid for elevations up to 2000 feet above sea level. For elevations above 2000 feet, rated capacity should be reduced by 4% for each 1000 feet above sea level.

**TABLE 3 - PROPANE (LP) GAS APPLICATION DATA**

<table>
<thead>
<tr>
<th>Input Capacity (Mbh)</th>
<th>Output Capacity (Mbh)</th>
<th>Available On Models</th>
<th>Gas Rate 1°F/lt/Hr.</th>
<th>Number of Burners</th>
<th>Temp. Rise °F At Full Input 2</th>
<th>Min.</th>
<th>Max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>45</td>
<td>36 1/2, 2, 3 &amp; 3 1/2 TON</td>
<td>11/2, 2, 3 &amp; 3 1/2 TON</td>
<td>72 &amp; 42</td>
<td>2</td>
<td>25</td>
<td>55</td>
<td></td>
</tr>
<tr>
<td>70</td>
<td>56</td>
<td>2 &amp; 2 1/2 TON</td>
<td>28</td>
<td>3</td>
<td>30</td>
<td>60</td>
<td></td>
</tr>
<tr>
<td>90</td>
<td>72</td>
<td>3 &amp; 3 1/2 TON</td>
<td>28</td>
<td>3</td>
<td>25</td>
<td>55</td>
<td></td>
</tr>
<tr>
<td>108</td>
<td>86</td>
<td>4 &amp; 5 TON</td>
<td>36</td>
<td>4</td>
<td>30</td>
<td>60</td>
<td></td>
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<tr>
<td>135</td>
<td>108</td>
<td>4 &amp; 5 TON</td>
<td>43</td>
<td>4</td>
<td>30</td>
<td>60</td>
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</table>

1 Based on 2500 BTU/FT 2
2 The air flow must be adjusted to obtain a temperature rise within the range shown.
3 Heating capacity valid for elevations up to 2000 feet above sea level. For elevations above 2000 feet, rated capacity should be reduced by 4% for each 1000 feet above sea level.
4 Propane applications are accomplished by field installation of a Propane Conversion Accessory. Model 1NP0805 for 1.5 thru 3.5 ton units and Model 1NP0806 for 4 and 5 TON.

**GAS PIPING**

Proper sizing of gas piping depends on the cubic feet per hour of gas flow required, specific gravity of the gas and the length of run. “National Fuel Gas Code” Z223.1 or CAN/CGA B149.1 or .2 should be followed in all cases unless superseded by local codes or gas company requirements. Refer to Tables 4 and 5.

The heating value of the gas may differ with locality. The value should be checked with the local gas utility.

**NOTE:** There may be a local gas utility requirement specifying a minimum diameter for gas piping. All units require a 1/2 inch pipe connection at the gas valve.

**GAS CONNECTION**

The gas supply line can be routed through the hole located on the left side of the unit. Refer to Figure 5 to locate these access openings. Typical supply piping arrangements are shown in Figure 2.

**TABLE 4 - NATURAL GAS PIPE SIZING CHART**

<table>
<thead>
<tr>
<th>Length in Feet</th>
<th>Nominal Inches Iron Pipe Size</th>
<th>1/2 in.</th>
<th>3/4 in.</th>
<th>1 in.</th>
<th>1-1/4 in.</th>
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<tbody>
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<td>278</td>
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<td>92</td>
<td>190</td>
<td>350</td>
<td>730</td>
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<td>30</td>
<td>73</td>
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<td>285</td>
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<td>160</td>
<td>320</td>
<td></td>
</tr>
<tr>
<td>100</td>
<td>38</td>
<td>79</td>
<td>150</td>
<td>305</td>
<td></td>
</tr>
</tbody>
</table>

Maximum Capacity of Pipe in Cubic Feet of Gas Per Hour (Based Upon A Pressure Drop of 0.3 Inch Water Column and 0.6 Specific Gravity Gas).

**TABLE 5 - PROPANE (LP) GAS PIPE SIZING CHART**

<table>
<thead>
<tr>
<th>Length in Feet</th>
<th>Nominal Inches Iron Pipe Size</th>
<th>1/2 in.</th>
<th>3/4 in.</th>
<th>1 in.</th>
<th>1-1/4 in.</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>275</td>
<td>567</td>
<td>1,071</td>
<td>2,205</td>
<td></td>
</tr>
<tr>
<td>20</td>
<td>189</td>
<td>393</td>
<td>732</td>
<td>1,496</td>
<td></td>
</tr>
<tr>
<td>30</td>
<td>152</td>
<td>315</td>
<td>590</td>
<td>1,212</td>
<td></td>
</tr>
<tr>
<td>40</td>
<td>129</td>
<td>267</td>
<td>504</td>
<td>1,039</td>
<td></td>
</tr>
<tr>
<td>50</td>
<td>114</td>
<td>237</td>
<td>448</td>
<td>913</td>
<td></td>
</tr>
<tr>
<td>60</td>
<td>103</td>
<td>217</td>
<td>409</td>
<td>834</td>
<td></td>
</tr>
<tr>
<td>70</td>
<td>96</td>
<td>196</td>
<td>378</td>
<td>771</td>
<td></td>
</tr>
<tr>
<td>80</td>
<td>89</td>
<td>185</td>
<td>346</td>
<td>724</td>
<td></td>
</tr>
<tr>
<td>90</td>
<td>83</td>
<td>173</td>
<td>322</td>
<td>677</td>
<td></td>
</tr>
<tr>
<td>100</td>
<td>78</td>
<td>162</td>
<td>307</td>
<td>630</td>
<td></td>
</tr>
</tbody>
</table>

Maximum Capacity of Pipe in Thousands of BTU Per Hour (Based Upon A Pressure Drop of 0.5 Inch Water Column).
3. Use wrought iron or steel pipe for all gas lines. Pipe dope should be applied sparingly to male threads only.

CAUTION: If flexible stainless steel tubing is allowed by the authority having jurisdiction, wrought iron or steel pipe must be installed at the gas valve and extend a minimum of two (2) inches outside of the unit casing.

WARNING: Natural gas may contain some propane. Propane, being an excellent solvent, will quickly dissolve white lead or most standard commercial compounds. Therefore, a special pipe dope must be applied when wrought iron or steel pipe is used. Shellac base compounds such as Gaskolac or Stalastic, and compounds such as Rectorseal #5, Clyde’s or John Crane may be used.

4. All piping should be cleaned of dirt and scale by hammering on the outside of the pipe and blowing out the loose dirt and scale. Before initial start-up, be sure that all of the gas lines external to the unit have been purged of air.

5. The gas supply should be a separate line and installed in accordance with all safety codes as prescribed under “Limitations”. After the gas connections have been completed, open the main shut-off valve admitting normal gas pressure to the mains. Check all joints for leaks with soap solution or other material suitable for the purpose. NEVER USE A FLAME.

6. The furnace and its individual manual shut-off valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 psig (3.48 kPa). The furnace must be isolated from the gas supply piping system by closing its individual manual shut-off valve during any pressure testing of the gas supply piping system at test pressures equal to or less than 1/2 psig (3.48 kPa).

### FLUE VENT HOOD

The flue vent hood with screen is not shipped attached. This hood must be installed to assure proper unit operation. The hood must be fastened to the outside of the side gas control/electrical compartment with the screws provided in the bag attached to the inside of the gas control/electrical compartment, see Figure 3.

**WARNING: FLUE HOOD SURFACES MAY BE HOT.**

FIG. 3 - FLUE VENT OUTLET AIR HOOD

The flue exhaust hood must be properly installed and within the recommended clearances. Further communications and action must be given to the home or building owner(s) to eliminate any unauthorized human contact around this area during the heating cycle. Flue hood surface and immediate area is designed to operate at high temperatures during the heating cycle.

### TABLE 6 - PHYSICAL DATA

<table>
<thead>
<tr>
<th>MODELS</th>
<th>018</th>
<th>024</th>
<th>030</th>
<th>036</th>
<th>042</th>
<th>048</th>
<th>060</th>
</tr>
</thead>
<tbody>
<tr>
<td>EVAPORATOR BLOWER</td>
<td>CENTERFUGAL BLOWER (Dia. x Wd. in.)</td>
<td>10 X 8</td>
<td>10 X 8</td>
<td>10 X 8</td>
<td>11 X 10</td>
<td>11 X 10</td>
<td>12 X 11</td>
</tr>
<tr>
<td></td>
<td>FAN MOTOR HP (Three Speed)</td>
<td>1/2</td>
<td>1/2</td>
<td>1/2</td>
<td>3/4</td>
<td>3/4</td>
<td>1.0</td>
</tr>
<tr>
<td>EVAPORATOR COIL</td>
<td>ROWS DEEP</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td></td>
<td>FINS PER INCH</td>
<td>14</td>
<td>13</td>
<td>13</td>
<td>15</td>
<td>13</td>
<td>13</td>
</tr>
<tr>
<td></td>
<td>FACE AREA (Sq. Ft.)</td>
<td>2.25</td>
<td>3.5</td>
<td>3.5</td>
<td>3.5</td>
<td>3.5</td>
<td>4.5</td>
</tr>
<tr>
<td>CONDENSER FAN</td>
<td>PROPELLER DIA. (in.)</td>
<td>22</td>
<td>22</td>
<td>22</td>
<td>22</td>
<td>22</td>
<td>22</td>
</tr>
<tr>
<td></td>
<td>FAN MOTOR HP</td>
<td>1/4</td>
<td>1/4</td>
<td>1/4</td>
<td>1/4</td>
<td>1/4</td>
<td>1/4</td>
</tr>
<tr>
<td></td>
<td>NOM. CFM TOTAL</td>
<td>1,800</td>
<td>2,200</td>
<td>2,400</td>
<td>2,400</td>
<td>2,400</td>
<td>3,000</td>
</tr>
<tr>
<td>CONDENSER COIL</td>
<td>ROWS DEEP</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>FINS PER INCH</td>
<td>13</td>
<td>13</td>
<td>16</td>
<td>20</td>
<td>20</td>
<td>20</td>
</tr>
<tr>
<td></td>
<td>FACE AREA (Sq. Ft.)</td>
<td>8.3</td>
<td>8.3</td>
<td>11.7</td>
<td>11.7</td>
<td>11.7</td>
<td>14.8</td>
</tr>
<tr>
<td>CHARGE</td>
<td>REFRIGERANT 22 (lbs./oz.)</td>
<td>3 / 2</td>
<td>3 / 6</td>
<td>4 / 12</td>
<td>4 / 3</td>
<td>4 / 12</td>
<td>6 / 0</td>
</tr>
<tr>
<td>FILTER*</td>
<td>FACE AREA (Sq. Ft.) / SIZE (Nominal)</td>
<td>2.6/20 x 20</td>
<td>2.6/20 x 20</td>
<td>2.6/20 x 20</td>
<td>2.6/20 x 20</td>
<td>2.6/20 x 20</td>
<td>3.3/20 x 12</td>
</tr>
<tr>
<td>FURNACE SECTION</td>
<td>NATURAL GAS BURNER ORIFICE NO. (Qty./Drill size)</td>
<td>43</td>
<td>43</td>
<td>43</td>
<td>43</td>
<td>43</td>
<td>40</td>
</tr>
<tr>
<td></td>
<td>PROPANE BURNER ORIFICE NO. (Qty./Drill size)</td>
<td>55</td>
<td>55</td>
<td>55</td>
<td>55</td>
<td>55</td>
<td>53</td>
</tr>
<tr>
<td></td>
<td>GAS CONNECTION SIZE</td>
<td>1/2 NPTI</td>
<td>1/2 NPTI</td>
<td>1/2 NPTI</td>
<td>1/2 NPTI</td>
<td>1/2 NPTI</td>
<td>1/2 NPTI</td>
</tr>
<tr>
<td>COMPRESSOR TYPE</td>
<td>HERMETICALLY SEALED (R = RECIPROCATING, S = Scroll)</td>
<td>R</td>
<td>R</td>
<td>R</td>
<td>R</td>
<td>S</td>
<td>S</td>
</tr>
</tbody>
</table>

* = Three phase 018 thru 042 size units are supplied with one (1) filter and on three phase 048 and 060 size units two (2) filters are supplied. Single phase units are shipped without filters. See “FILTERS” on page 4.
TABLE 7 - UNIT WEIGHTS

<table>
<thead>
<tr>
<th>MODEL DYA</th>
<th>UNIT SHIPPING WEIGHT (lbs.)</th>
<th>UNIT OPERATING WEIGHT (lbs.)</th>
<th>CORNER OPERATING Weights (lbs., location, see Figure 4)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>&quot;A&quot;  &quot;B&quot;  &quot;C&quot;  &quot;D&quot;</td>
</tr>
<tr>
<td>018</td>
<td>365</td>
<td>360</td>
<td>91   88   89   92</td>
</tr>
<tr>
<td>024</td>
<td>365</td>
<td>360</td>
<td>91   88   89   92</td>
</tr>
<tr>
<td>030</td>
<td>395</td>
<td>390</td>
<td>98   95   96   99</td>
</tr>
<tr>
<td>036</td>
<td>400</td>
<td>395</td>
<td>100  96   98   101</td>
</tr>
<tr>
<td>042</td>
<td>405</td>
<td>410</td>
<td>104  100  101  105</td>
</tr>
<tr>
<td>048</td>
<td>475</td>
<td>470</td>
<td>119  115  116  120</td>
</tr>
<tr>
<td>060</td>
<td>480</td>
<td>475</td>
<td>120  116  117  122</td>
</tr>
</tbody>
</table>

FIG. 4 - CENTER OF GRAVITY

TABLE 8 - ELECTRICAL DATA

<table>
<thead>
<tr>
<th>MODEL DYA</th>
<th>POWER SUPPLY</th>
<th>VOLTAGE LIMITATIONS ➀</th>
<th>COMPRESSOR</th>
<th>COND. FAN MOTOR, FLA</th>
<th>SUPPLY AIR BLOWER MOTOR, FLA</th>
<th>MINIMUM CIRCUIT AMPACITY</th>
<th>MAX. FUSE SIZE, AMPS ➁</th>
<th>MAX. HACR BREAKER SIZE, AMPS</th>
<th>UNIT POWER FACTOR</th>
<th>TRANSFORMER SIZE (VA) ➂</th>
</tr>
</thead>
<tbody>
<tr>
<td>018</td>
<td>208/230-1-60</td>
<td>187 253</td>
<td>9.0 48.0</td>
<td>1.1 2.2</td>
<td>14.5</td>
<td>20</td>
<td>20</td>
<td>.96 40</td>
<td></td>
<td></td>
</tr>
<tr>
<td>024</td>
<td>208/230-1-60</td>
<td>187 253</td>
<td>11.5 60.0</td>
<td>1.1 2.2</td>
<td>17.7</td>
<td>25</td>
<td>25</td>
<td>.96 40</td>
<td></td>
<td></td>
</tr>
<tr>
<td>030</td>
<td>208/230-1-60</td>
<td>187 253</td>
<td>14.7 73.0</td>
<td>1.1 2.2</td>
<td>21.7</td>
<td>30</td>
<td>30</td>
<td>.96 40</td>
<td></td>
<td></td>
</tr>
<tr>
<td>036</td>
<td>208/230-1-60</td>
<td>187 253</td>
<td>17.3 94.0</td>
<td>1.1 3.5</td>
<td>26.2</td>
<td>35</td>
<td>35</td>
<td>.96 40</td>
<td></td>
<td></td>
</tr>
<tr>
<td>042</td>
<td>208/230-1-60</td>
<td>187 253</td>
<td>20.5 120.0</td>
<td>1.1 3.5</td>
<td>30.2</td>
<td>40</td>
<td>40</td>
<td>.96 40</td>
<td></td>
<td></td>
</tr>
<tr>
<td>048</td>
<td>208/230-1-60</td>
<td>187 253</td>
<td>24.4 140.0</td>
<td>1.3 7.0</td>
<td>38.8</td>
<td>50</td>
<td>50</td>
<td>.96 40</td>
<td></td>
<td></td>
</tr>
<tr>
<td>060</td>
<td>208/230-1-60</td>
<td>187 253</td>
<td>32.1 169.0</td>
<td>1.3 7.0</td>
<td>48.4</td>
<td>70</td>
<td>70</td>
<td>.96 40</td>
<td></td>
<td></td>
</tr>
<tr>
<td>036</td>
<td>208/230-3-60</td>
<td>187 253</td>
<td>10.9 78.0</td>
<td>1.1 3.5</td>
<td>18.2</td>
<td>25</td>
<td>25</td>
<td>.96 75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>042</td>
<td>208/230-3-60</td>
<td>187 253</td>
<td>14.1 110.0</td>
<td>1.1 3.5</td>
<td>22.2</td>
<td>30</td>
<td>30</td>
<td>.96 75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>048</td>
<td>208/230-3-60</td>
<td>187 253</td>
<td>14.1 107</td>
<td>1.3 7.0</td>
<td>25.9</td>
<td>35</td>
<td>35</td>
<td>.96 75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>060</td>
<td>208/230-3-60</td>
<td>187 253</td>
<td>19.3 123</td>
<td>1.3 7.0</td>
<td>32.4</td>
<td>45</td>
<td>45</td>
<td>.96 75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>036</td>
<td>460/3-60</td>
<td>414 504</td>
<td>5.8 40.0</td>
<td>0.6 1.8</td>
<td>9.6</td>
<td>15</td>
<td>15</td>
<td>.96 75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>042</td>
<td>460/3-60</td>
<td>414 504</td>
<td>7.1 54.0</td>
<td>0.6 1.8</td>
<td>11.2</td>
<td>15</td>
<td>15</td>
<td>.96 75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>048</td>
<td>460/3-60</td>
<td>414 504</td>
<td>7.1 55.0</td>
<td>0.7 3.5</td>
<td>13.1</td>
<td>20</td>
<td>20</td>
<td>.96 75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>060</td>
<td>460/3-60</td>
<td>414 504</td>
<td>10.0 62.0</td>
<td>0.7 3.5</td>
<td>16.7</td>
<td>25</td>
<td>25</td>
<td>.96 75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>036</td>
<td>575/3-60</td>
<td>518 630</td>
<td>4.5 32.0</td>
<td>0.4 1.5</td>
<td>7.5</td>
<td>15</td>
<td>15</td>
<td>.96 75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>042</td>
<td>575/3-60</td>
<td>518 630</td>
<td>5.8 44.0</td>
<td>0.4 1.5</td>
<td>9.1</td>
<td>15</td>
<td>15</td>
<td>.96 75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>048</td>
<td>575/3-60</td>
<td>518 630</td>
<td>5.7 45.0</td>
<td>0.6 2.8</td>
<td>10.5</td>
<td>15</td>
<td>15</td>
<td>.96 75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>060</td>
<td>575/3-60</td>
<td>518 630</td>
<td>7.9 50.0</td>
<td>0.6 2.8</td>
<td>13.3</td>
<td>20</td>
<td>20</td>
<td>.96 75</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note: Electrical data based on 104°F outdoor air ambient temperature.

➀ Utilization Range “A” in accordance with ARI Standard 110.

➁ Dual element, time delay type.

➂ If economizer or motorized damper are to be used, 75 VA is required. Refer to price pages for future details.
FIG. 5 - DIMENSIONS AND CLEARANCES

All dimensions are in inches. They are subject to change without notice. Certified dimensions will be provided upon request.

CLEARANCES (Minimum)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Front</td>
<td>36&quot;</td>
</tr>
<tr>
<td>Back</td>
<td>0&quot;</td>
</tr>
<tr>
<td>Left Side (Filter Access)</td>
<td>24&quot;</td>
</tr>
<tr>
<td>Right Side</td>
<td>12&quot;</td>
</tr>
<tr>
<td>Below Unit</td>
<td>0&quot;</td>
</tr>
<tr>
<td>Above Unit</td>
<td>36&quot; (For Condenser Air Discharge)</td>
</tr>
</tbody>
</table>

NOTE:
- Units may be installed on combustible floors made from wood or class A, B or C roof covering material.
- Units must be installed outdoors. Overhanging structures or shrubs should not obstruct condenser air discharge outlet.
- A 1" clearance must be provided between any combustible material and the supply air ductwork.
- The products of combustion must not be allowed to accumulate within a confined space and recirculate.

Units may be installed on combustible floors made from wood or class A, B or C roof covering material. Units must be installed outdoors. Overhanging structures or shrubs should not obstruct condenser air discharge outlet. A 1" clearance must be provided between any combustible material and the supply air ductwork. The products of combustion must not be allowed to accumulate within a confined space and recirculate.

530.46-N4Z

Unitary Products Group
SEQUENCE OF OPERATION

The unit is controlled by a conventional four wire heating/cooling thermostat common to this class of equipment.

HEATING

When the thermostat calls for "HEAT", the thermostat terminal "W" is energized, energizing the combustion air blower.

After airflow is established, the air proving switch closes, the hot surface ignitor is energized and the pilot valve opens igniting the pilot flame. The system will try to light the pilot for 90 seconds. After 90 seconds, the pilot valve will close and the system will retry in 5 minutes.

The flame rod senses a flame and de-energizes the ignitor opening the main gas valve and the main burners light.

30 seconds after the main burners light the circulating fan is energized at the heating speed.

When the thermostat is satisfied, terminal "W" is de-energized, de-energizing the ignition system closing the gas valve.

After a 5 second postpurge timing period, the combustion air blower is de-energized and the heat fan off timing begins.

When this field selected heat fan off timing is completed the circulating fan is de-energized.

If the primary, rollout or auxiliary limit switches open, the thermostat and ignition system is de-energized and the gas valve closes. The combustion blower and the circulating fan, at heat speed, are energized.

The combustion blower remains energized for the 5 second postpurge timing period if the primary, rollout or auxiliary limit switches remake the contact (the rollout and auxiliary limit switches must be manually reset). The circulating fan remains energized for the selected heat delay off timing.

Normal operation of the system resumes.

COOLING

When the thermostat calls for "COOL", the thermostat terminals "G" and "Y" are energized signaling the compressor and outdoor fan to run.

After a cool fan on delay timing of 2 seconds, the circulating fan is energized at cooling speed.

When the thermostat is satisfied, terminals "G" and "Y" are de-energized, de-energizing the compressor and outdoor fan.

After a cool fan off delay timing of 30 seconds the circulating fan is de-energized.

CIRCULATING FAN

When the thermostat calls for "FAN", the thermostat terminal "G" is energized signaling the circulating fan to run at the heat speed 2 seconds after the "G" terminal is energized.

If a call for "HEAT" occurs, the circulating fan continues to run at the heat speed.

If a call for "COOL" occurs, the circulating fan switches to cool speed after a 4 second delay.

When the thermostat ends the call for "FAN", the thermostat terminal "G" is de-energized, de-energizing the circulating fan.

START-UP

PRE-START CHECK LIST

Complete the following checks before starting the unit.

1. Check the type of gas being supplied. Be sure that it is the same as listed on the unit nameplate.
2. Make sure that the vent outlet air hoods has been properly installed.

OPERATING INSTRUCTIONS

1. STOP! Read the information on the unit safety label.
2. Set the thermostat to the “OFF” position.
3. Turn off all electrical power to the unit.
4. DO NOT try to light the burners by hand. This appliance is equipped with an ignition device which automatically lights the burners.
5. Remove the access panel.
6. Turn the gas valve switch to the “OFF” position.
7. Wait five (5) minutes to clear out any gas. If you then smell gas, STOP! Follow “B” in the information on the unit safety label. If you don’t smell gas, go to the next step.
8. Turn the gas valve switch to the “ON” position.
9. Replace the control access panel.
10. Turn on all electric power to the unit.
11. Set the thermostat to the desired setting.
12. If the unit will not operate, follow the instructions “To Turn Off Gas To Appliance” and call your service technician or gas supplier.

TO TURN OFF GAS TO UNIT

1. Set the thermostat to the “OFF” position.
2. Turn off all electric power to the appliance if service is to be performed.
3. Remove the control access panel.
4. Turn the gas valve switch to the “OFF” position. DO NOT FORCE.
5. Replace the control access panel.

POST-START CHECK LIST (GAS)

After the entire control circuit has been energized and the heating section is operating, make the following checks:

1. Check for gas leaks in the unit piping as well as the supply
2. Check for correct manifold gas pressures. See “Checking Gas Input”.

3. Check the supply gas pressure. It must be within the limits shown on rating nameplate. Supply pressure should be checked with all gas appliances in the building at full fire. At no time should the standby gas line pressure exceed 10.5", nor the operating pressure drop below 4.5" for natural gas units. If gas pressure is outside these limits, contact the local gas utility for corrective action.

MANIFOLD GAS PRESSURE ADJUSTMENT

Small adjustments to the gas flow may be made by turning the pressure regulator adjusting screw on the automatic gas valve. Refer to Figure 6.

MANUAL GAS SWITCH (SHOWN IN “OFF” POSITION)

CONTROL ELECTRICAL CONNECTION

IGNITOR ELECTRICAL CONNECTION

MANIFOLD PRESSURE TAP

GROUND TERMINAL

\[ \frac{1}{2} - 14 \text{ NPT} \] (OUTLET)

PILOT GAS CONNECTION

PILOT ADJUSTMENT

LINE PRESSURE TAP

MANIFOLD PRESSURE ADJUSTMENT (REMOVE CAP)

\[ \frac{1}{2} - 14 \text{ NPT} \] (INLET)

VENT PRESSURE LIMITER (WARNING: DO NOT FIELD ADJUST)

FIG. 6 - GAS VALVE

Adjust as follows:

1. Remove the cap from the valve body. See Figure 6 for location.
2. To decrease the gas pressure, turn the adjusting screw counterclockwise.
3. To increase the gas pressure, turn the adjusting screw clockwise.

NOTE: The correct manifold pressure for natural gas furnaces is 3.5 IWG ±0.2. The correct manifold pressure for propane (LP) is 10.0 IWG ±0.2.

BURNER INSTRUCTIONS

To check or change the burners, CLOSE THE MAIN MANUAL SHUT-OFF VALVE AND SHUT OFF ALL POWER TO THE UNIT.

1. Remove the two (2) #8 screws holding each burner in place.

2. Remove the burner assembly from the manifold assembly by moving the burner assembly forward, turn at an angle and pull back.

3. Burners are now accessible for service.

HOT SURFACE PILOT INSTRUCTIONS

To check, adjust or remove the hot surface pilot assembly, CLOSE THE MAIN MANUAL SHUT-OFF VALVE AND SHUT OFF ALL POWER TO THE UNIT.

The pilot flame should envelope \( \frac{3}{8} \) inch of the end of the flame sensor and not contain any yellow color, see Figure 7.

FIG. 7 - PROPER FLAME ADJUSTMENT

To adjust the pilot flame:

1. Remove the pilot adjustment cover screw.
2. Adjust the pilot adjustment screw to achieve the proper pilot flame.
3. Replace the pilot adjustment cover screw after the pilot flame is set.

To remove the hot surface pilot assembly:

1. Disconnect the wiring from the gas valve to the hot surface pilot assembly.
2. Remove the two (2) #8 screws holding the hot surface pilot assembly in place.
3. Remove the hot surface pilot assembly.

To remove the hot surface ignitor and flame sensor assembly:

1. Remove the clip attaching the ignitor and sensor assembly as shown in Figure 8.

FIG. 8 - IGNITOR AND FLAME SENSOR ASSEMBLY

2. Lift the pilot and sensor from the assembly. Care must be taken not to damage the pilot or sensor when removing this assembly.
3. After maintenance of the pilot assembly, always measure the resistance across the ignitor. If the resistance is greater than 10 ohms, discard the ignitor and replace it with a new ignitor.

**ADJUSTMENT OF TEMPERATURE RISE**

\[
\text{EF Temp. Rise} = \frac{\text{BTU Output}}{1.08 \times \text{CFM}} \quad \text{OR} \quad \text{CFM} = \frac{\text{BTU Output}}{1.08 \times ^\circ F \text{ Temp. Rise}}
\]

The temperature rise (or temperature difference between the return air and the heated air from the furnace) must lie within the range shown on the rating plate and the data in Tables 2 and 3.

After the temperature rise has been determined, the CFM can be calculated as follows:

After about 20 minutes of operation, determine the furnace temperature rise. Take readings of both the return air and the heated air in the ducts about six feet from the furnace where they will not be affected by radiant heat. Increase the blower CFM to decrease the temperature rise; decrease the blower CFM to increase the rise.

**DIRECT DRIVE BLOWER**

All units have direct drive multi-speed blower motors. Refer to the unit wiring diagram and connect the blower motor for the desired CFM.

**CHECKING GAS INPUT**

**NATURAL GAS**

1. Turn off all other gas appliances connected to the gas meter.
2. With the furnace turned on, measure the time needed for one revolution of the hand on the smallest dial on the meter. A typical gas meter usually has a 1/2 or a 1 cubic foot test dial.
3. Using the number of seconds for each revolution and the size of the test dial increment, find the cubic feet of gas consumed per hour from Table 9.

If the actual input is not within 5% of the furnace rating with allowance being made for the permissible range of the regulator setting, replace the orifice spuds with spuds of the proper size.

**NOTE:** To find the BTU input, multiply the number of cubic feet of gas consumed per hour by the BTU content of the gas in your particular locality. (Contact your gas company for this information since it varies widely from city to city.)

**SECURE OWNER’S APPROVAL**

When the system is functioning properly, secure the owner’s approval. Show him the location of all disconnect switches and the thermostat. Teach him how to start and stop the unit and how to adjust temperature settings within the limitations of the system. Advise him that the flue exhaust hood surface and the immediate area will experience high temperatures during the heating cycle. All unauthorized personnel and debris must be kept away from this area.
NORMAL MAINTENANCE

WARNING: Prior to any of the following maintenance procedures, shut off all power to the unit, to avoid personal injury.

Periodic maintenance consists of changing or cleaning filters. Under some conditions, the main burners should be cleaned.

FILTERS - Inspect once a month. Replace Disposable or clean Permanent Type as necessary. DO NOT replace Permanent Type with Disposable.

MOTORS - Indoor and outdoor fan motors, along with the combustion blower are permanently lubricated and require no maintenance.

OUTDOOR COIL - Dirt should not be allowed to accumulate on the outdoor coil surface or other parts in the air circuit. Cleaning should be as often as necessary to keep the coil clean. Use a brush, vacuum cleaner attachment, or other suitable means. If water is used to clean the coil, be sure that the power to the unit is shut off prior to cleaning.

CAUTION: Exercise care when cleaning the coil so that the coil fins are not damaged.

Do not permit the hot condenser air discharge to be obstructed by overhanging structures or shrubs.

BURNER - At the beginning of each heating season, make a visual check of the main burner flame. If it is not possible to adjust for the proper flame, the burners may need cleaning.

TO CLEAN BURNERS - Remove them from the furnace as explained in “Burner Instructions”. Clean burners with hot water applied along top of the burner.

COMBUSTION AIR DISCHARGE - Visually inspect discharge outlet periodically to insure soot and dirt buildup is not excessive. If necessary, clean to maintain adequate combustion air discharge.

The manufacturer recommends that the furnace system be inspected once a year by a qualified service person.

CLEANING FLUE PASSAGES AND HEATING ELEMENTS

With proper combustion adjustment the heating element of a gas fired furnace will seldom need cleaning. If the element should become sooted, it can be cleaned as follows:

1. Remove the burner assembly as outlined in “BURNER INSTRUCTIONS”.
2. Remove the screws securing the restrictor plate to the tube sheet.
3. Using a wire brush on a flexible wand, brush out the inside of each heat exchanger from the burner inlet and flue outlet ends.
4. Brush out the inside of the restrictor plate to the tube sheet.
5. If soot build-up is particularly bad, remove the vent motor and clean the wheel and housing.
6. After brushing is complete, blow all brushed areas with air or nitrogen. Vacuum as needed.
7. Replace parts in the order they were removed in steps 1 thru 3.
### TABLE 10 - SUPERHEAT CHARGING TABLE FOR MODEL D1YA018

<table>
<thead>
<tr>
<th>OUTDOOR TEMPERATURE (°F)</th>
<th>SUPERHEAT AT COMPRESSOR SUCTION (°F), AIRFLOW = 400 CFM/TON</th>
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### TABLE 12 - SUPERHEAT CHARGING TABLE FOR MODEL D1YA030

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### TABLE 13 - SUPERHEAT CHARGING TABLE FOR MODEL D1YA036

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### TABLE 15 - SUPERHEAT CHARGING TABLE FOR MODEL D1YA048

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### TABLE 16 - SUPERHEAT CHARGING TABLE FOR MODEL DBYA060

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</table>
TROUBLESHOOTING

NOTE: Before troubleshooting, familiarize yourself with the startup and checkout procedure.

START

Turn gas supply off

Set thermostat to call for heat

SV9501 is powered (24 VAC nominal)

NO

Check

- Line voltage power
- Low voltage transformer
- Main limit (Auto reset)
- Rollout limit (Manual reset)
- Auxiliary limit (Manual reset)
- Thermostat
- Wiring
- Air proving switch on combustion air blower system
- Vent damper (if used) is open and end switch made

Unplug pilot burner cable, measure voltage at SV9501 HSI terminals (24 VAC nominal, see inset)

NO

Replace igniter/flame rod assembly

YES

NO

Replace SV9501

Replace igniter/flame rod assembly

Measure voltage to SV9501. Voltage must be at least 19.5 VAC.

Replace igniter/flame rod assembly

Main valve opens?

NO

Does main valve open?

NO

YES

Discard old igniter/flame rod assembly

YES

Restart troubleshooting sequence.

Does main valve open?

NO

YES

System OK

Replace SV9501 save old igniter/flame rod assembly for service

Check transformer line volt supply

Replace SV9501

Replace igniter/flame rod assembly and retain.

Replacement sequence.

Does main valve open?

INSET
FIG. 9 - TYPICAL WIRING DIAGRAM (208/230-1-60 POWER SUPPLY)

FIG. 10 - TYPICAL WIRING DIAGRAM (208/230-3-60 POWER SUPPLY)
FIG. 11 - TYPICAL WIRING DIAGRAM (460-3-60 POWER SUPPLY)

FIG. 12 - TYPICAL WIRING DIAGRAM (575-3-60 POWER SUPPLY)
TYPICAL WIRING DIAGRAM NOTES (See pages 16 and 17)

1. ALL FIELD WIRING TO BE ACCOMPLISHED FOLLOWING CITY, LOCAL AND NATIONAL CODES IN EFFECT AT TIME OF INSTALLATION OF THIS UNIT.

2. CAUTION: LABEL ALL WIRES PRIOR TO DISCONNECTION WHEN SERVICING CONTROLS. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION. IF ANY OF THE WIRE AS SHOWN WITH THIS UNIT MUST BE REPLACED, IT MUST BE REPLACED WITH TYPE 150 C, 600V WIRE OF EQUIVALENT CLEARLY REMARKED FOR IDENTIFICATION. VERIFY PROPER OPERATION AFTER SERVICING.

3. MOTORS ARE INHERENTLY PROTECTED.

4. SEE NAMEPLATE FOR MAXIMUM FUSE SIZE AND MINIMUM CIRCUIT AMPACITY.

5. UNIT FACTORY WIRE FOR LOW OR MEDIUM SPEED INDUCTION BLOWER OPERATION. TO CHANGE MOTOR SPEED, CONNECT SPEED TAP WIRES FROM INDUCTION BLOWER MOTOR PER DETAIL B. TAP UNUSED SPEED TAP WIRES TO PREVENT SHORTING AND SECURE NEAR MOTOR TERMINAL.

6. SELECT INDUCTION BLOWER SPEED TO REMAIN WITHIN THE TEMPERATURE RISE RANGE ON THE NAMEPLATE IN HEATING AND TO OBTAIN APPROX 400 CFM/TON IN COOLING.

7. IF BOTH LR AND ASCI ARE PRESENT, WIRE 801/8 AND 802/8 ARE CONNECTED TO ASCI-3. IF LR ONLY IS PRESENT, WIRE 801/8 AND 802/8 ARE CONNECTED TO M1 COIL. IF ASCI ONLY IS PRESENT WIRE Z02/8 IS CONNECTED TO ASCI-3. IF NEITHER LR OR ASCI ARE PRESENT, WIRE Z02/8 IS CONNECTED TO M1 COIL.

CAUTION - OPEN ALL DISCONNECTS BEFORE SERVICING THIS UNIT

TYPICAL WIRING DIAGRAM LEGEND (See pages 16 and 17)

M1 CONTACTOR, COMPRESSOR & OUTDOOR FAN
M2 CONTACTOR, INDOOR BLOWER MOTOR (120V COIL)
T2 TRANSFORMER, 240 VOLT, SECONDARY
T1 TRANSFORMER, 240 VOLT, SECONDARY
R1 COMPRESSOR RUN CAPACITOR
R2 OUTDOOR FAN RUN CAPACITOR
R3 INDOOR FAN RUN CAPACITOR
CB CIRCUIT BREAKER, 30 AMP
CMFE COMPRESSOR MOUNTED FUSE HOLDER
LS LIMIT SWITCH
ALS AUXILIARY LIMIT SWITCH
PS PRESSURE SWITCH - PAKES # 1934 WC (33 INCH MAX)
KL KNOB SWITCH
HLM HUMIDIFIER RELAY INPUT ON CONTROL BOARD, 200/230-1-60, 18VA MAX
EAC ELECTRONIC AIR CLEANER RELAY INPUT ON CONTROL BOARD, 200/230-1-60, 18VA MAX
HF HIGH PRESSURE SWITCH (OPTIONAL ACCESSORY) OPEN # 380 PSIG
SR CHILLER SWITCH (OPTIONAL ACCESSORY) OPEN # 20°F
LPS LOW PRESSURE SWITCH (OPTIONAL ACCESSORY) OPEN # 7 PSIG
LCS LOCKOUT RELAY (OPTIONAL ACCESSORY)
ASCI ANTI-SNOW CYCLE TIMER (OPTIONAL ACCESSORY)
× IDENTIFIED TERMINAL ON RUN CAPACITOR
Ω IDENTIFIED TERMINAL ON RUN CAPACITOR
Θ THERMOSTAT 24V CONNECTIONS
□ control board
□ produce wiring and devices
----------- OPTIONAL WIRES AND DEVICES
----------- FIELD WIRES
DN1/P1 SOCKET PLUG CONNECTION, 24V, 6 PIN ON CONTROL BOARD
SS1/P1 SOCKET PLUG CONNECTION, 24V, 4 PIN AT GAS VALVE
SS3/P3 SOCKET PLUG CONNECTION, 24V, 4 PIN AT GAS VALVE
SS4/P4 SOCKET PLUG CONNECTION, 220V, 2 PIN IN CONTROL BOX

FIG. 13 - WIRING DIAGRAM DETAIL "B"
(460 & 575-3-60 POWER SUPPLY) See page 17